## INSTRUCTION M ANUAL



SCOPE OF MANUAL. This instruction manual covers the installation and operation of the Kepco RAX 1500W Series of Switching Power Supplies. For service information, please refer to the Service Manual for the RAX 1500W Series, which can be purchased either from your Kepco Representative, or by writing directly to: Kepco Inc. 131-38 Sanford Avenue, Flushing, New York 11352, U.S.A. When ordering a Service Manual, please state Model Designation and Serial Number of your RAX power supply. This information can be found on the nameplate of the unit.

DESCRIPTION. The Kepco RAX 1500W Series consists of four models of switching power supplies, with a single output as shown in Table 1. Units may be operated with either 120 V a-c or $220-240 \mathrm{~V}$ a-c, $47-440 \mathrm{~Hz}$ input. They will also operate on 240 V to 370 V d-c input. The RAX 1500 W Series employs a light weight ferrite core with 165 KHz switching frequency. Regulation is provided by pulse width modulation. A FET power stage, operating in the forward conversion mode provides a smooth isolated d-c output. A thyristor "soft-start" circuit prevents excessive turn-on current surge. Overvoltage protection and optically isolated remote TTL on-off control is provided. Current limiting with automatic recovery from short circuit is featured. Units are enclosed in a wrap-around aluminum case with an LED "output present" light visible on the terminal side of the case.
Table 1 contains specifications and operating limits of individual RAX 1500W Series models. Section II (following) contains specifications and operating limits common to all RAX 1500W Series Models.

## II — SPECIFICATIONS

The following specifications are at nominal input voltages at $25^{\circ} \mathrm{C}$ unless otherwise specified.
TABLE 1. OUTPUT RATINGS AND SPECIFICATIONS, RAX 1500W SERIES


INPUT VOLTAGE: (Jumper selectable from front panel, see Section III):
120 V a-c nominal, range: $85-132 \mathrm{~V}$ a-c
$220-240 \mathrm{~V}$ a-c nominal, range: $170-264 \mathrm{~V}$ a-c,
320 V d-c nominal, range: $240-370 \mathrm{~V}$ d-c
For d-c input, remove shorting link from left side barrier strip terminals.

## INPUT SOURCE FREQUENCY:

Nominal $50 / 60 \mathrm{~Hz}$; Range $47-440 \mathrm{~Hz}$. (At 440 Hz the leakage current exceeds the VDE safety specification limit.)

## BROWNOUT VOLTAGE:

120 V a-c input selection, 80 V a-c min.
$220-240 \mathrm{~V}$ a-c input selection, 160 V a-c min.
320 V d-c input selection, 220 V d-c min.
INPUT CURRENT: (At $25^{\circ} \mathrm{C}$ with nominal output power):

| INPUT SOURCE | NOMINAL INPUT VOLTAGE | MINIMUM INPUT VOLTAGE |
| :--- | :---: | :---: |
| 120 V a-c input selection | $25 \mathrm{~A}-32 \mathrm{~A}$ | $21 \mathrm{~A}-41 \mathrm{~A}$ max. |
| $220-240 \mathrm{~V}$ a-c input selec- <br> tion | $16 \mathrm{~A}-18 \mathrm{~A}$ | $18 \mathrm{~A}-36 \mathrm{~A}$ |
| d-c input selection | 7.0 A max. (320V input) | 9.0 A max. (240V input) |

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INPUT PROTECTION AND SOFT START: A thyristor soft start circuit reduces start-up surge. Units are protected against shorts by an input fuse. Fuse value 50A.

INPUT SURGE: At $25^{\circ} \mathrm{C}$ from cold start:
NOTE: There are two input surges at turn-on:

| INPUT SOURCE | FIRST SURGE (1/2 of first input cycle) | SECOND SURGE (3ms max.) |
| :--- | :---: | :---: |
| 120 V a-c input selection | 20 A max. | 130 A typ. |
| $220-240 \mathrm{~V}$ a-c input selection | 40 A max. | 160 A typ. |
| 320 V d-c input selection | 40 A max. | 160 A typ. |

## STABILIZATION:

| CHARACTERISTIC | TYPICAL | MAXIMUM |
| :--- | :---: | :---: |
| Source Effect (min -max) | $0.2 \%$ | $1.0 \%$ |
| Load Effect, measured at sensing terminals (10\% - 100\% load change) | $0.3 \%$ | $1.0 \%$ |
| Temperature effect (0 to $71^{\circ} \mathrm{C}$ ) | $0.2 \%$ | $1.2 \%$ |
| Combined effect (envelope) | $0.7 \%$ | $3.0 \%$ |
| Drift (8 hr. at $25^{\circ} \mathrm{C}$ after half-hour warm-up) | $0.2 \%$ | $0.5 \%$ |

TRANSIENT RECOVERY: A step load change from $50 \%$ to $100 \%$ of rated load current, produces no more than $4 \%$ output voltage excursion, . Recovery to $1 \%$ of the original voltage is less than 1 millisecond. The step load change should be greater than 200 ms ; Tr , Tf should be greater than 3 ms .
OUTPUT HOLDING TIME: Output is maintained for 20 milliseconds minimum upon input interruption ( 30 milliseconds tvpical).
AMBIENT OPERATING TEMPERATURES: See Table 1.
STORAGE TEMPERATURE: $-20^{\circ} \mathrm{C}$ to $+75^{\circ} \mathrm{C}$.
HUMIDITY: $20 \%$ to $95 \%$ relative humidity, noncondensing
ALTITUDE:
Operating: 10,000 feet (3048.0m)
Nonoperating: 35,000 feet ( $10,668 \mathrm{~m}$ )
ISOLATION: (at $20^{\circ} \mathrm{C}$ ambient, $85 \%$ relative humidity):
Between input and output terminals, 3.75 KV a-c for 1 minute (with Y-capacitors removed).
Between input and output or chassis, 2000 V a-c for 1 minute.
Between output terminals and chassis, 500 V a-c for 1 minute.

INSULATION RESISTANCE: Between output and chassis, 100 megohms minimum ( 500 V d-c).

## LEAKAGE CURRENT:

1.0mA max at 120 V a-c (U.L. Method)
2.0 mA max at 240 V d-c (U.L./VDE Method)

VIBRATION: Three Axes: 1 hour each axis, nonoperating
$5-10 \mathrm{~Hz} ., 10 \mathrm{~mm}$ amplitude , $10-55 \mathrm{~Hz} ., 2 \mathrm{~g}$


SHOCK: Three axes, 20g, 11+/- 5 ms pulse duration, 3 shocks each axis, nonoperating
EMI CONDUCTED: FCC Class A
SAFETY: All units designed to meet UL 1950D3, UL 478, CSA Electrical Bulletin 1402C (RAX 48-30K Level 1, other RAX models Level 5), VDE 0806, TÜV Rheinland EN60950 and IEC 950 Safety Standards. RAX are CE marked per the Low Voltage Directive (LVD), EN60950. [The standards do not apply with DC input operation].

## III — OPERATION UNIT WILL NOT WORK WITH SENSE LEADS DISCONNECTED (SEE FIG. 1).

INSTALLING THE POWER SUPPLY: Refer to Figure 3. The unit may be mounted on one of the three mounting surfaces. Mounting holes are provided for each mounting configuration. The air surrounding the power supply must not exceed the ambient values given in Table 1. Allow at least 1.0 " free space at the rear of the unit to insure free air movement from the fans.
CONNECTING THE LOAD: The load is connected as shown in Figure 1. Error sensing may be done at the load terminals when it is necessary to compensate for voltage loss in the connecting wires. The jumper links must then be removed from the sense terminals. The unit will compensate for up to 0.4 volts loss per connecting wire. In the RAX $5-300 \mathrm{~K}$ it is 0.25 volts.

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PARALLEL CONNECTION: Refer to Figure 2. Connect the Current Balance (CB) terminals as shown.
SELECTING INPUT VOLTAGE: Input voltage is selected with a shorting link. Refer to Figure 1. The power supply is delivered for 115 V a-c operation. Remove shorting link from left side barrier strip terminals to operate the unit from a nominal 220-240V a-c or 320 V d-c source.

REMOTE TURN-ON TURN-OFF When power is on at the source the unit may be turned on or off with the remote control feature. The output of the remote turn-on/off terminals operates at TTL logic levels ( 2.4 V "high" from the unit and 0.0 to 0.4 V short to ground, "low"). The unit is turned off by bringing the remote turn-on/off terminals to "low" logic level with a switch or solid state device. If the remote on/off feature is not desired, the terminals should be left open.

VOLTAGE ADJUSTMENT: Refer to Figure 3. Voltage is adjusted from the front panel as marked. To adjust voltage, first place the unit under an operating load, then monitor the + and - sense terminals with a precision voltmeter and turn the voltage control to the desired operating value. Refer to Table 1 for Adjustment Range.

FUSE PROTECTION: The user is provided with a 50A input fuse for protection during normal operation. The fuse is accessible after the cover is removed; refer to Figure 3. The following fuse is specified.
KEPCO P/N: 541-0105 or Manufacturer Fuji P/N CR2LS-50/UL, 50A, 250V ;
The Unit also employs internal fuses for safety and protection against catastrophic failures. These fuses are only accessible when the unit is disassembled for repair. Two soft start fuses Kepco P/N 541-0104, or manufacturer Uchihashi P/N 121, 2A, 250V; and a switcher fuse Kepco P/N 5410048 or Manufacturer Bussman ABC 15A, 15A, 250V.

## IV - CONTROLS, TERMINATIONS, AND ADJUSTMENTS

The following controls, terminations and adjustments are available to the user.
D-C OUTPUT. The output appears on heavy bus bars at the front center of the unit.

+ SENSE, - SENSE. These leads compensate for voltage error and must be placed directly on the load terminals for the most accurate error tracking. The unit is delivered with removable links on the front panel that connect the sense leads directly to the output bus terminals. The links may be removed and the sense leads connected directly to the load. This compensates for voltage drop in the leads to the load. Refer to Figure 1
MONITOR. The monitor leads are placed across the output and may be connected to a precision voltmeter to monitor output.
MONITOR LIGHT. This a a green LED that is ON when output is present.
VOLTAGE ADJUST (R156). This potentiometer is mounted just below the monitor light. It is used to adjusted the output voltage within the range specified in this manual.
REMOTE CONTROL (RC). The RC leads cause the unit to turn off when the leads are brought to ground potential with a mechanical switch or TTL control. Use of remote control is optional.
REMOTE VOLTAGE ADJUST (RV). A potentiometer placed between the RV terminal and the + Sense terminal may be used to adjust voltage from a remote location. Its use is optional. For RAX $48-30 \mathrm{~K}$ use a 10 K ohm external potentiometer. All other models use 5 K ohm. When the external voltage adjustment feature is used the panel voltage adjustment should be turned fully clockwise.
CURRENT BALANCE (CB). These terminals are used when up to three RAX 1500 units are connected in parallel. When using a parallel connection the CB terminals are connected together as shown in Figure 2. Output voltage tolerance 5\% per unit, current balance tolerance 10\% max., output current range nominal 20-90\%.

A-C INPUT VOLTAGE. Labelled terminals are provided on the front panel for selecting input voltage.
V - SHUT-DOWN PROTECTION AND REMOTE CONTROL Turn-off or shutdown takes place under the following conditions:
REMOTE CONTROL: Bringing the RC terminals together with either a mechanical switch or logic control causes the unit to turn off and remain off as long as the condition is maintained. Output resumes immediately when the remote terminals are reopened.

FAN FAILURE: The Unit will not operate unless both fans are operating. If either fan stops rotation, the unit shuts down and remains shut down as long as the condition exists.

OVERCURRENT AND SHORT CIRCUIT: Overcurrent causes an abrupt voltage drop. Current remains at the maximum value. When the output voltage falls to less than $70 \%$ of nominal for 20 seconds, the output is shut down but the fans remain operating. If the cause of the overcurrent is removed within 20 seconds, output returns to normal. If overcurrent remains beyond 20 seconds, a restart cycle is required as described in the foregoing. The unit must remain off for 30 seconds before restarting.
OVERTEMPERATURE: A thermistor heat sensor is located in the switcher heatsink. When heatsink temperature reaches $120^{\circ} \mathrm{C}$, the output cuts off and remains off as long as the temperature remains above $120^{\circ} \mathrm{C}$.


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FIGURE 2. PARALLEL CONNECTION USING CURRENT BALANCE
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