



ELECTROSTATIC DISCHARGE SIMULATOR

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NOISE LABORATORY CO., LTD.

Your products may have passed the test standards, but can they survive in the real world?

There are many ESD standards for your equipment.

Do those standards really represent the real world phenomenon?

Reconsider your testing program to assure that your products are really ESD-immune.

Consider NoiseKen's ESS series ESD simulators to ensure your products survival in the real world. The issue of product level ESD (electrostatic discharge) immunity has been attracting continued interest because it is an important quality factor in equipment reliability, durability, and sometimes safety.

Generally, among the causes of equipment malfunction, the problems caused by the ESD's are the most difficult events against which to incorporate protective measures, since the causal relationship generally cannot be found easily. This often makes ESD test programs extensive, complex, burdensome and time-consuming. Thanks to the following benefits, NoiseKen's ESS series ESD simulators are your best choice, whatever your requirements are, for design, qualification, production, or diagnostic tests.

- Meets and far exceeds the requirements in EN/IEC61000-4-2
- Up to 30kV output in both contact and air discharges
- A lightweight discharge gun
- Easily changeable capacitor and resistor units
- A wide range of options
- OE marked

Two models: ESS-2000 and ESS-2001 are available. The above-mentioned capabilities are common to them.

The ESS-2001 is the basic model with a built-in discharge counter and time controller.

The ESS-2000 is the fully programmable, menudriven simulator enabling users to carry out tests in a more automated manner.



Computer-Controlled ESD Simulator

Conforming to IEC61000-4-2

ESS-2000

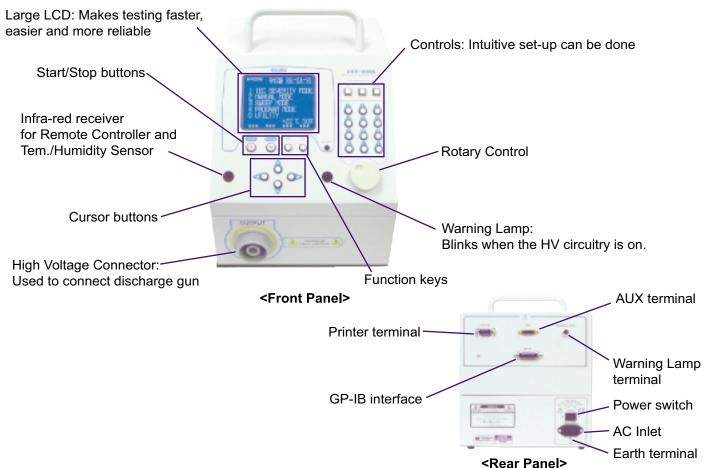
FEATURES

- Fully programmable menu-driven simulator providing four operation modes: IEC severity, Manual, Sweep, and Program
- A new level of ease of use and safety with the user interface consisting of a 5-inch LCD, tenkey buttons, rotary knob and others
- Unique shape for operator's easy access to the control and displays even when the unit is put on the floor level (ground plane)
- GP-IB interface
- A wide variety of the dedicated options



(Gun stand in the photo is an optional accessory.)

CONTROLS, INDICATORS AND TERMINALS



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ESS-2000

DISPLAY EXAMPLES

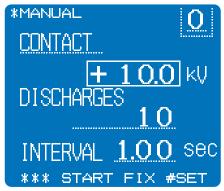
MENU DISPLAY



After pressing the main switch, press the mode button. This places the simulator in the initial menu, which displays the four operational modes and utility mode.

The optional temperature/humidity sensor shows the current measured values.

MANUAL MODE

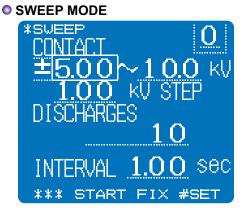


If you desire to operate the unit in the manual mode, press the corresponding ten-key, 2. Items to be set by the operator will appear. Discharge method (contact/air discharge), discharge voltage, number of discharges and interval can be set. The item in the cursor can be varied by using the ten-key or rotary knob.

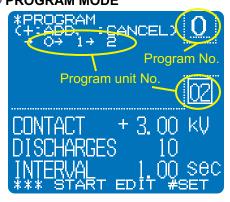
Contact discharges: For contact discharge testing, after completion of required settings, press the START button and pull the trigger. The simulator will then generate the required number of pulses at the required interval. Pulling the trigger again will pause the unit. Pulling again will restart the unit .

Air discharges: For air discharge testing, after completion of setting, press the START key. To carry out air discharges,

keep pulling the trigger and approach the discharge tip to the EUT. Keep pulling the trigger to maintain the HV relay in the on status.



PROGRAM MODE



In this mode, the simulator generates discharges in an automatic ramp. Starting, ending and step voltages can be freely set. In this mode, the number of discharges set is that in each step. For example, when the simulator is set to 5kV for start voltage, 10kV for end voltage, 1kV for step voltage, in a way of 10 discharges at an interval of 1 second, it produces 10 pulses at 5kV at an interval of 1 second and proceeds to 6kV pulses, also 10 discharges. These steps continue until the simulator has completed 10 pulses of 10kV.

Two different ways of pulling the trigger: When the trigger is pulled and then released quickly, the simulator operates in a way that it pauses before it proceeds to next step voltage. For continuous operation, pull the trigger for more than 2 seconds. The message of "CONTINUOUS" is indicated on the upper right side of the screen.

Test settings can be stored for 100 <u>program units</u>. Any combination of <u>units</u> selected from those 100 units can consist of <u>one test sequence</u>, the longest is up to 30 units. Here we call one test sequence <u>a program</u>. 50 programs can be stored.

For program unit setting, press EDIT button. Settings of voltage, etc. can be done in the same way as the other operation modes. The trigger functions in the same ways as in the sweep mode. When pulled once and released instantly, the simulator operation pauses before it goes to the next program unit. If pulled for more than 2 seconds, the simulator operates continuously.





SPECIFICATIONS

Parameters		rameters	ESS-2000 specifications		
Output voltage			0.20~30.0kV ±5%		
Polarity			Positive or negative		
Charging resistance			$10M \Omega$ (53M Ω for combination with TC-815P discharge gun)		
Discharge mode			Air discharge and contact discharge		
	IEC	Level setting	1, 2, 3, 4		
	severity	Discharge interval	0.05 ~ 600.0 s		
	level	No. of times of discharge	1 ~ 60000 times		
		Discharge interval	0.05 ~ 600.0 s		
	Manual	No. of times of discharge	1 ~ 60000 times		
		Setting storage function	Up to 10 conditions storable		
		Starting voltage	±0.20~30.0 kV		
Operation		Ending voltage	±0.20~30.0 kV		
mode	Sweep	Step voltage	0.00 ~ 30.0 kV		
	Sweep	Discharge interval	0.05 ~ 600.0 s		
		No.of times of discharge	1 ~ 60000 times		
		Setting storage function	Up to 10 conditions storable		
		Voltage setting	±0.20~30.0 kV		
		Discharge interval	0.05 ~ 600.0 s		
	Drogram	No. of times of discharge	1 ~ 60000 times		
	Program	No. of steps	30 steps maximum		
		No. of programs	Up to 50 conditions storable		
		No. of program units	Up to 100 conditions can be set.		
Display el	ement		LCD with back light		
Character	display		English or Japanese		
Setting me	ethod		Ten-key pad, Rotary control, Function keys		
Auxiliary function			Upper limit voltage setting function / Trigger switch select function		
Clock fund	tion		Year, month, day, hour, minute (Battery backup)		
Memory function			Clock work, contents of each setting and last operation display are backed up for more than 3 months with battery full charged.		
External interface functions		nctions	GP-IP connecting I/F / Warning light connecting I/F External trigger input I/F / Elimination probe connecting I/F		
Printer interface			Conforming to simple CENTRONIX I/F		
Contents of print			Currently applied voltage/ Current date/ Contents of various settings / Current temperature and humidity(option)		
Power sur	Power supply		100 ~ 240 VAC 50/60 Hz		
Operating temperature and humidity		ure and humidity	15 ~ 35°C 25 ~ 75% (No dewing shall occur.)		
Dimensions and weight			(W)250 x (H)324 x (D)320 mm Approx. 8.0 kg		



ESS-2000

STANDARD ACCESSORIES

Discharge gun (Model: TC-815P)



Including

- 150pF Capacitor unit (06-00014A)
- + 330 Ω Discharge resistor (H-330)
- Discharge tip
- (Model: 12-00001A/12-00002A)
- Instruction manual for TC-815P

(Gun stand in the photo is an optional accessory.)



OPTIONAL ACCESSORIES

• Tem./Humidity Sensor Model: 07-00016A



• Automatic ESD Eliminator Model: 01-00013A



Dimensions: (W)85 x (H)60 x (D)150 mm

Warning Lamp Model: 11-00008A



Printer Paper (10 rolls) Model: RP-777



• Wireless Remote Controller Model: 08-00006B



• Gun Holder Model: 03-00040A



A gun holder can be screwed to the left-side panel of ESS-2000.

Printer Cable Model: 05-00005A





Printer

Model: 16-00001A

Printer cable Model: 05-00005A is necessary.

NoiseKen.

ESD Simulator

Conforming to IEC61000-4-2



A completely new design has made the product easier to use, safer and more reliable. Despite its low cost, the major benefits provided by our best selling ESS-2000 ESD simulator are not sacrificed. The unit can be placed with the front panel upwards for operator's easy access to the displays and controls when it is positioned on the floor.

FEATURES

- Meets and far exceeds the requirements in EN/IEC61000-4-2
- Up to 30kV output in both contact and air discharges
- Easily changeable capacitor and resistor units
- Preset discharge interval and count
- Easy to use self-explanatory control panel



(Gun stand in the photo is an optional accessory.)

Output voltage adjust knob Polarity select buttons Discharge interval Counter reset setting buttons button Counter setting buttons Trigger select -Discharge mode buttons select buttons Discharge stop Power switch button Discharge start button Warning Lamp

STANDARD ACCESSORIES

- Discharge gun Model:TC-815P Including
 - ◆ 150pF Capacitor unit (06-00014A)
 - 330 Ω Discharge resistor (H-330)
 - Discharge tip (Model: 12-00001A/12-00002A)
 - Instruction manual for TC-815P
- Instruction manual
- Accessory bag

SPECIFICATIONS

Parameters	ESS-2001 specifications		
Output voltage	0.20 ~ 30.0kV		
Polarity	Positive or negative		
Charging resistance	$10M\Omega$ (53M Ω for combination with TC-815P Discharge gun)		
Discharge mode	Air discharge and Contact discharge		
Discharge interval	0.05 ~ 9.99 s		
Counter	1 ~ 999 times or continuous		
Trigger	Gun trigger / Main unit		
Power supply	100 ~ 240 VAC 50/60 Hz		
Operating temperature and humidity	15 ~ 35°C, 25 ~ 75% (No dewing shall occur.)		
Dimensions	(W)430 x (H)199 x (D)200 mm (Projections excluded)		
Weight	Approx. 9.0 kg		

Discharge Gun

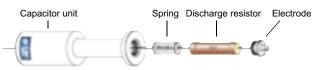
TC-815P

A lightweight and versatile discharge gun is standard with the both ESS series models.

FEATURES

• 200ps Fast Rise Time Adapter optionally available.

Easily changeable Capacitor and Resistor units: A discharge resistor is placed in the capacitor unit and the resulting CR network can be fitted into the gun. This method ensures any desired combination of a capacitor and resistor.



SPECIFICATIONS

Parameters	TC-815P specifications		
Output voltage	0.20 ~ 30.0kV		
Discharge waveform parameters	Compliant with EN/IEC61000-4-2		
Standard energy storage capacitor	150pF ±10%		
Standard discharge resistor	$330\Omega\pm10\%$		
Charging resistor	$43M\Omega$ (53M Ω for combination with ESS main unit)		
Cable length	2 m		
Dimensions	(W)75 x (H)220 x (D)210 mm (Discharge tip excluded)		
Discharge mode	Air discharge and contact discharge		
Weight	Approx. 1.4 kg		

Discharge resistor

(100,150,200,250,300,330*,400, $500,1k,1.5k,2k,5k,10k\Omega$) Model: H-100,150,200,250,300,330, 400,500,1K,1.5K,2K,5K,10K





Extension cable Model:05-00047A



2m length of TC-815P gun cable can be extended to 4m.

Conforming to IEC61000-4-2



(Gun stand in the photo is an optional accessory.)

STANDARD ACCESSORIES

- 150pF Capacitor unit Model:06-00014A
- **330** Ω discharge resistor Model: H-330
- Discharge tip Model: 12-00001A (Conical) Model: 12-00002A (Round)
- Instruction manual

OPTIONAL ACCESSORIES *) Standard accessories for TC-815P Discharge tip Model: 12-00001A (Conical)*

Model: 12-00002A (Round)*

Capacitor unit (100,150*,200,250,300pF) (330, 400, 500pF) Model: 06-00013A ~ 00017A 06-00032A/00018A/00019A



TC-815P

OPTIONAL ACCESSORIES

• Free Arm Gun Stand Model: 03-00022B



Gun Stand Model: PS-806 Fast Rise Time Adapter Model: 12-00003A



Enables a fast rise time. Approx. 200ps (150ps~300ps)

Dimensions: W180 x H760 x D70 mm Weight: Approx. 5kg

Dimensions: H300 mm Diameter: 160mm Weight: Approx. 1.6kg

Impulsive Magnetic Field Adapter Model: 03-00030A Impulsive Electric Field Adapter Model: 03-00031A

Simulations of the electric and magnetic fields produced by an electrostatic discharge can be separately performed by the Impulsive Magnetic Field Adaptor and Impulsive Electric Field Adaptor. These adaptors are designed to connect to the Discharge Gun TC-815P.





03-00031A

Parameters	Specifications	Parameters	Specifications	
Current limiting resistor 15 Ω		Discharge resistance 1.5kΩ		
		Electrode for generating	80 mm in diameter	

electric field

Maximum voltage applied

OTHER OPTIONAL ACCESSORY

Loading Resistor (Current Detector)

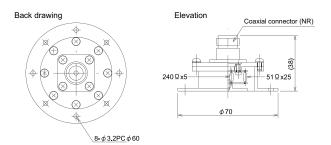
Model: 06-00001A

The Loading Resistor (Model: 06-00001A) is used to check, verify and calibrate the output waveforms of an electrostatic simulator for conducting an electrostatic discharge immunity test conforming to IEC61000-4-2.

Parameters	Specifications	
Applied voltage	15kV max	
Output impedance	50 Ω	
Conversion ratio	1V/1A (50 Ω termination)	
Conversion ratio	2V/1A (Open)	
Output connector	N-R type	
Dimensions	70Φ x 39mm	



30kV



Electrostatic Discharge Simulator



ESD Test Environment

ESS-801/801GL

A complete package to easily build up the ESD test (laboratory test) set-up called for in the IEC standard.



Test set-up example with ESS-801

Conforming to IEC61000-4-2

ESS-801GL (Vertical coupling plane & Cable with resistors)

CONSTITUTION OF ESS-801 (TABLE TYPE)

Description	Model	Dimensions	Quantity
Testing table	03-00039A	(W)1600 x (H)800 x (D)800 mm	1
Vertical coupling plane	03-00005A	(W)500 x (H)500 x (t)1.5 mm	1
Ground plane	03-00007A	(W)1800 x (H)1000 x (t)1.5 mm	3
Insulating sheet	03-00004A	(W)1450 x (H)650 x (t)0.5 mm	1
Cable with discharge resistors	03-00054A	470kΩx 2	2
Horizontal coupling plane	03-00020A	(W)1600 x (H)800 x (t)1.5 mm	1

CONSTITUTION OF ESS-801GL (FLOOR TYPE)

Description	Model	Dimensions	Quantity
Insulation pallet	03-00024A	(W)1200 x (H)1200 x (t)100 mm	1
Vertical coupling plane base	03-00034A	(W)540 x (H)1540 x (D)500 mm	1
Ground plane	03-00007A	(W)1800 x (H)1000 x (t)1.5 mm	3
Cable with discharge resistors	03-00054A	470kΩx 2	1

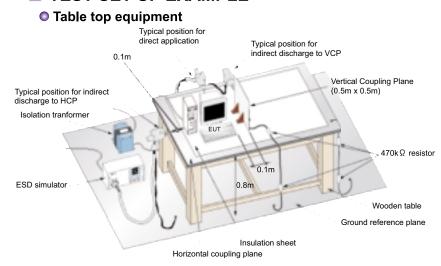


IEC61000-4-2 Standard

TEST SET-UP

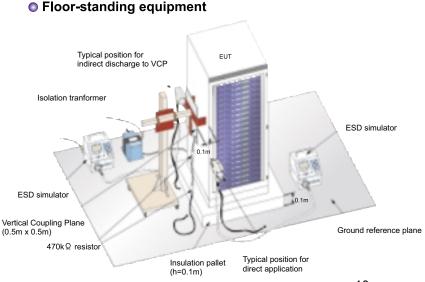
- Ground reference plane: A copper or aluminum Test set-up for test performed in laboratories: sheet of 0.25 mm minimum thickness: other materials may be used but they shall have at least 0.65 mm minimum thickness. The minimum size is 1 m². The exact size depends on the EUT. It shall project beyond the EUT or coupling plane by at least 0.5 m on all sides. It shall be connected to the protective earth.
- Coupling planes: These planes shall be constructed from the same material and thickness as that of the ground reference plane and shall be connected to the ground reference plane via a cable with a $470 \text{k}\Omega$ resistor located at each end.

TEST SET-UP EXAMPLE



Test set-up for table-top equipment, laboratory tests

A wooden table of 0.8m height shall be set on the ground plane. 1.6m x 0.8 m horizontal and 0.5m x 0.5 m vertical coupling planes shall be put on the table. An insulating support of 0.5 mm thickness shall be inserted between the EUT/cables and the horizontal coupling plane.



An insulation support of 0.1m thickness shall be used. 0.5m x 0.5m vertical coupling plane shall be used for indirect application of discharges.

In cases where the length of the cable exceeds the length necessary to apply the discharges to the selected points, the excess length shall be placed non-inductively off the ground reference plane and shall not come closer than 0.2 m to other conductive

A ground reference plane shall be provided on the

The EUT shall be connected to the grounding system

and arranged and connected according to its

installation specifications. A distance of 1 m minimum

shall be provided between the EUT and any metallic

The discharge return cable of the test generator shall

be connected to the ground reference plane, and this

connection shall be of low impedance.

floor of the laboratory.

parts in the test set-up.

structure.



IEC61000-4-2 Standard

EXECUTION OF THE TEST

Direct application of discharges to the EUT

The test voltage shall be increased from the minimum to the selected test level. The test shall be performed with single discharges. On selected points at least ten discharges in the most sensitive polarity shall be applied.

It may be necessary to carry out some investigatory or preliminary testing to select the points at which discharges are to be applied. This pretest may be done at a repetition rate of 20 discharges per second or more.

The ESD gun shall be held perpendicular to the surface to which the discharge is applied.

In the case of contact discharge, the tip of the discharge electrode shall touch the EUT before the discharge switch is operated.

In the case of air discharges, the round tip of the discharge electrode shall be approached as fast as possible to touch the EUT. While the discharge electrode approaching, the discharge switch shall be maintained closed until a discharge occurs.

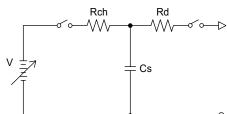
Indirect application of the discharge:

Discharges to objects placed or installed near the EUT shall be simulated by applying the discharges to a coupling plane in the contact discharge mode.

- Horizontal coupling plane: At least 10 single discharges in the most sensitive polarity shall be applied to the edge of the plane opposite the center point of the EUT and 0.1m from the front of the EUT. The ESD gun shall be kept horizontal and perpendicular to the front edge line of the plane.
- Vertical coupling plane: At least 10 single discharges in the most sensitive polarity shall be applied to the center of one vertical edge of the coupling plane. The coupling plane shall be placed parallel to, and positioned at a distance of 0.1 m from, the EUT. Discharges shall be applied with sufficiently different positions such that the four faces of the EUT are completely illuminated.

ESD GENERATOR SCHEMATIC AND REQUIRED PERFORMANCE

Circuit Diagram



Capacitance Cs: 150pF Discharge resistance Rd: $330\,\Omega$ Charging resistance Rch: 50-100MΩ Output voltage V: Contact 8kV max.

Air 15kV max.

Holding time: at least 5 s

Discharge, mode of operation: Single discharge (time between successive discharges at least 1 s)

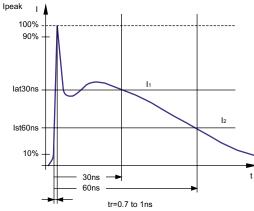
Severity Level

Level	Contact Discharge	Air discharge	
1	2kV	2kV	
2	4kV	4kV	
3	6kV	8kV	
4	8kV	15kV	
X ¹⁾	Special	Special	
1)			

¹⁾ X is an open level.

Designs and specifications are subject to change without notice.

ESD typical output waveform



Waveform parameters

Level	Voltage	First peak current	Rise time	Current at 30ns	Current at 60ns
Level	kV	(±10%) l p	tr	(±30%) I ₁	(±30%) I 2
1	2	7.5A	0.7~1ns	4A	2A
2	4	15A	0.7~1ns	8A	4A
3	6	22.5A	0.7~1ns	12A	6A
4	8	30A	0.7~1ns	16A	8A

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